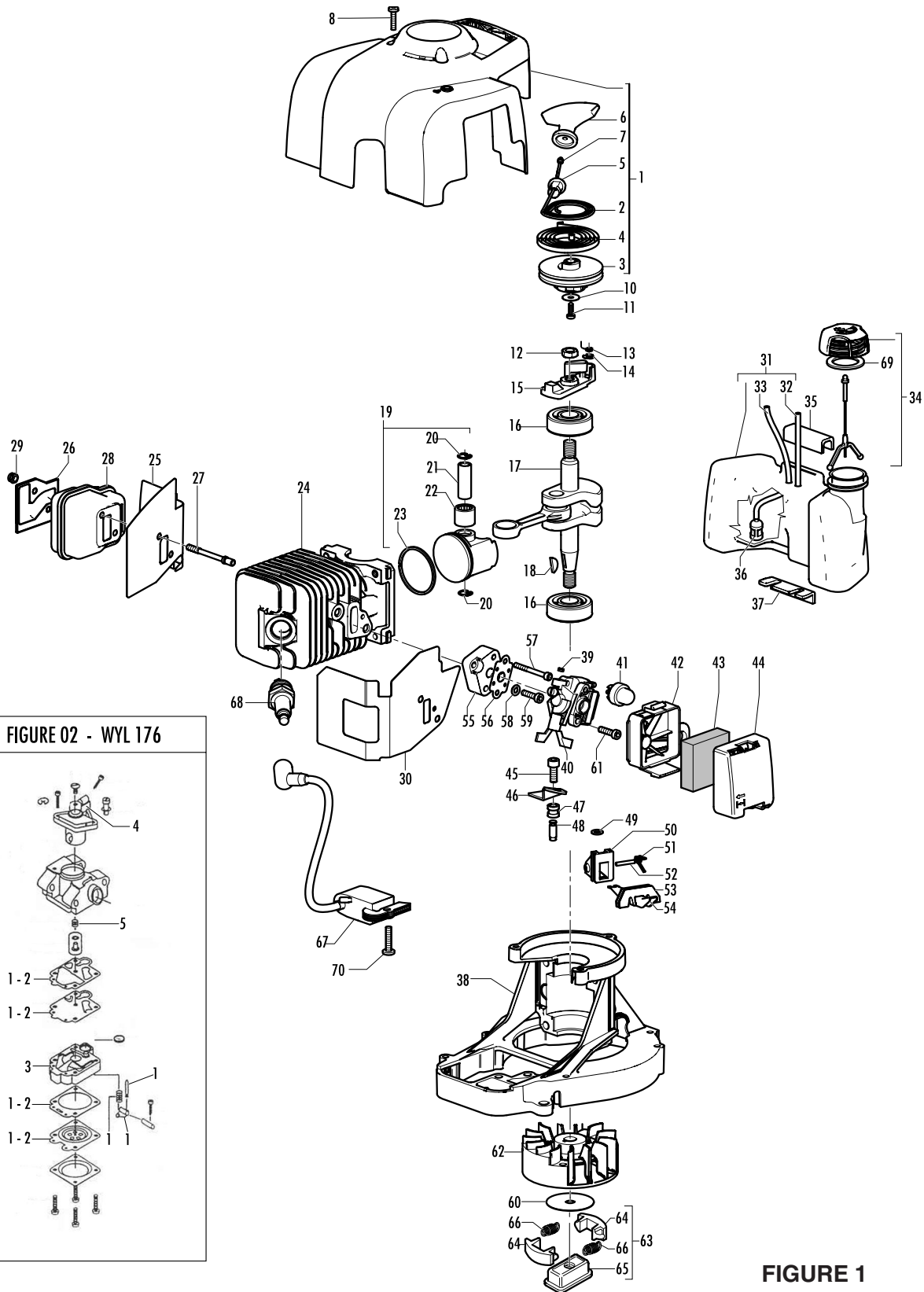


brand	<b>PARTNER</b>
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date	MAY/03	SHEET 1/4
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Model	Prefix
<b>HG 63</b>	01

Product number
<b>953900407</b>



**FIGURE 1**

brand	<b>PARTNER</b>
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date	MAY/03	SHEET 2/4
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Model	Prefix
<b>HG 63</b>	<b>01</b>

Product number
<b>953900407</b>

**FIGURE 1**

pos	P/N McC	P/N ELX	Qty	DESCRIPTION
1	242426	538242426	1	starter ass'y
2	235308	538235308	1	rope
3	241620	538241620	1	starter pulley
4	241619	538241619	1	spring
5	242042	538242042	1	rope guide
6	241778	538241778	1	starter handle
7	235612	538235612	1	washer
8	241963	538241963	3	screw 4x22
10	241703	538241703	1	washer
11	241077	538241077	1	screw
12	• 241624	538241624	1	M8 nut
13	241782	538241782	1	spring
14	111088	538111088	1	snap ring
15	241784	538241784	1	starter pawl assy
16	242030	538242030	2	gromme/bearing assy
17	242003	538242003	1	crank shaft assy
18	227631	538227631	1	key
19	248177	538248177	1	piston kit
20	• 235008	538235008	2	snap ring
21	• 241735	538241735	1	piston pin
22	• 235742	538235742	1	needle bearing
23	• 240002	538240002	1	piston ring
24	241800	538241800	1	cylinder
25	242517	538242517	1	gasket
26	322017	538322017	1	outlet plate
27	242037	538242037	2	stud bolt
28	242131	538242131	1	muffler
29	235642	538235642	2	M5 nut
30	242516	538242516	1	Gasket
31	242492	538242492	1	fuel tank ass'y
32	229789	538229789	1	oil hose
33	242491	538242491	1	fuel hose
34	242484	538242484	1	fuel cap assy
35	242039	538242039	1	plastic tank holder
36	242505	538242505	1	pick up
37	242038	538242038	1	holder
38	242029	538242029	1	engine side cover
39	235248	538235248	1	washer
40	242438	538242438	1	figure 02
41	224242-01	538022424	1	primer
42	242420	538242420	1	air filter box
43	242425	538242425	1	air filter
44	242482	538242482	1	air filter cover
45	236527	538236527	1	screw 6x16

pos	P/N McC	P/N ELX	Qty	DESCRIPTION
46	242710	538242710	1	plate
47	242313	538242313	1	bush
48	242329	538242329	1	pin
49	235248	538235248	1	washer
50	242301	538242301	1	blade brake support
51	242321	538242321	1	spring
52	242319	538242319	1	pin
53	242316	538242316	1	cable guide
54	242430	538242430	1	cable guide
55	242287	538242287	1	carb. spacer
56	242325	538242325	1	gasket
57	235808	538235808	2	screw M5x50
58	235248	538235248	2	washer
59	235806	538235806	2	screw
60	241604	538241604	1	clutch dust shield
61	235805	538235805	2	screw
62	241796	538241796	1	flywheel
63	241793	538241793	1	clutch assy
64	241743	538241743	2	clutch shoe
65	241789	538241789	2	clutch hub
66	241794	538241794	2	spring
67	241749	538241749	1	ignition coil ass'y
68	92879	538092879	1	spark RDJ&J
69	236564	538236564	1	gasket
70	235806	538235806	1	screw

**FIGURE 02 - CARB. WYL 176**

pos	P/N McC	P/N ELX	Qty	DESCRIPTION
-	242438	538242438	1	carburator
1	247955	538247955	1	repair kit K20 WYJ
2	247956	538247956	1	gasket kit D20 WYJ
3	249184	538249184	1	body pump 5-2760
4	249185	538249185	1	valve 34-811
5	249154	538249154	1	jet 0,41

A= ALTA ROTAZIONE  
B=MEDIA ROTAZIONE  
C=BASSA ROTAZIONE

A=HIGH MOVING  
B=MEDIUM MOVING  
C=SLOW MOVING

A=HAUTE DEMANDE  
B=MOYENNE DEMANDE  
C=BASSE DEMANDE

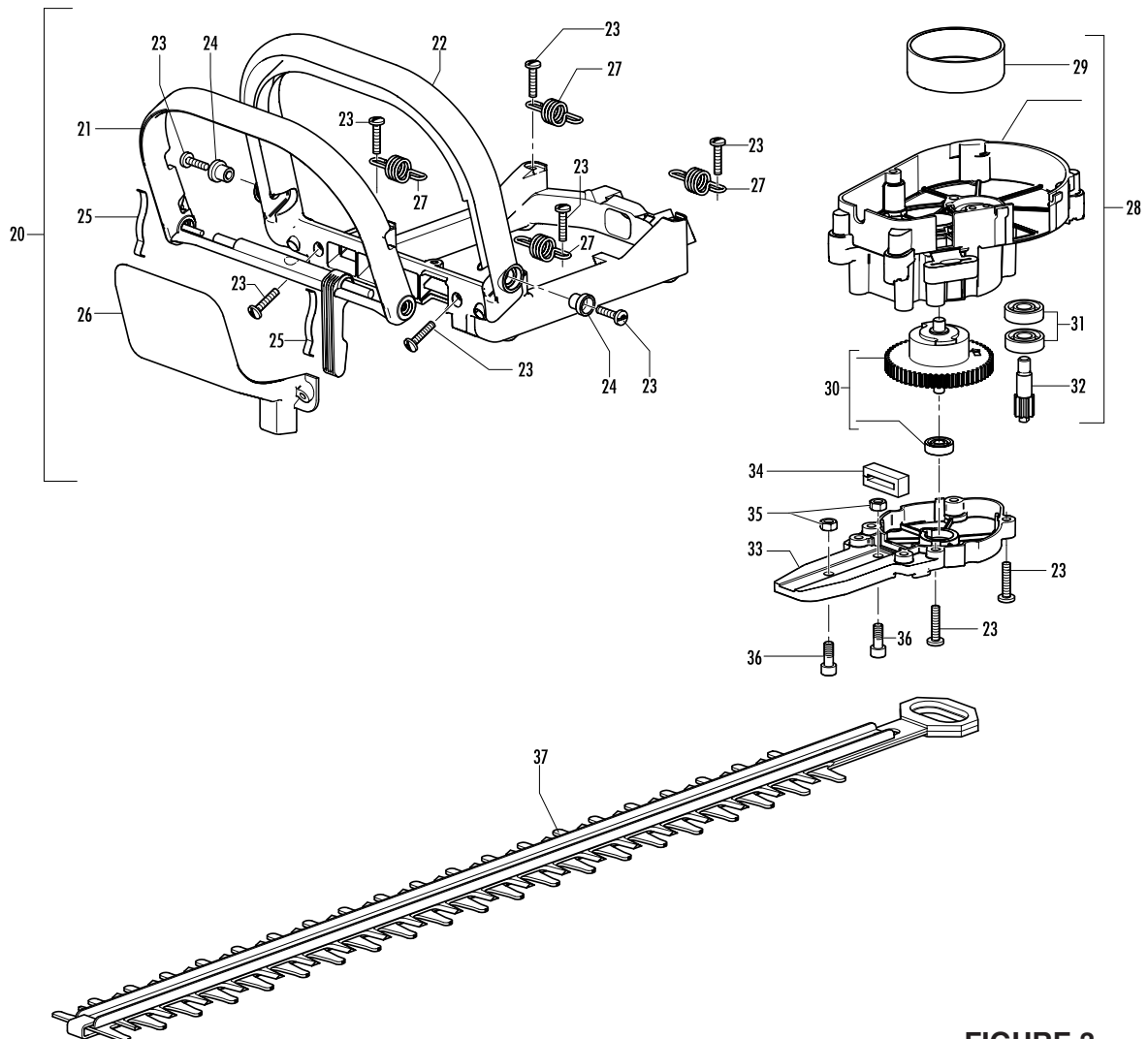
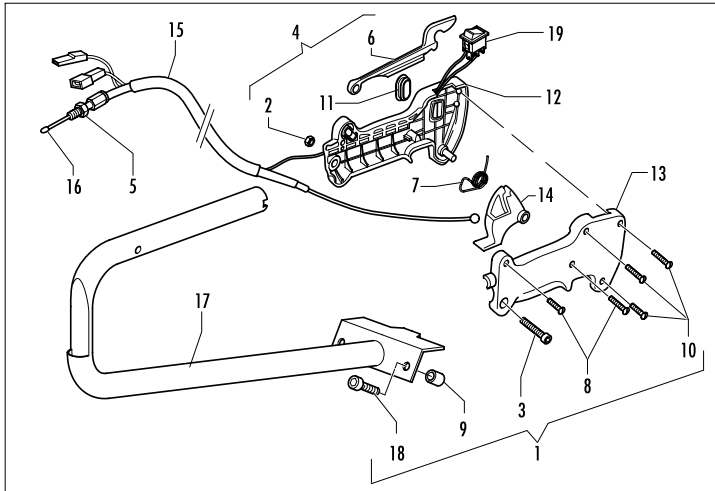
A=GROÙE NACHFRAGE  
B=MITTELMAEBIGE  
C=WENIGE NACHFRAGE

brand	<b>PARTNER</b>
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date	MAY/03	SHEET 3/4
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Model	Prefix
<b>HG 63</b>	01

Product number
<b>953900407</b>



**FIGURE 3**

brand	<b>PARTNER</b>
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date	MAY/03	SHEET 4/4
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Model	Prefix
<b>HG 63</b>	<b>01</b>

Product number
<b>953900407</b>

**FIGURE 3**

pos	P/N McC	P/N ELX	Qty	DESCRIPTION
1	242409	538242409	1	rear handle ass'y
2	• 235216	538235216	1	M5 nut
3	• 235804	538235804	1	screw 5x30
4	•• 242404	538242404	1	trigger ass'y
5	•• 229207	538229207	1	M6 x 75 ex nut
6	•• 229820	538229820	1	safety lever
7	•• 240091	538240091	1	trigegr spring
8	•• 240618	538240618	2	screw 3x16
9	•• 235987	538235987	2	rear antivibe mount.
10	•• 240833	538240833	3	screw 3x20
11	•• 241292	538241292	1	handle cap
12	•• 241293	538241293	1	1/2 handle right
13	•• 241294	538241294	1	1/2 handle left
14	•• 241295	538241295	1	trigger
15	•• 242405	538242405	1	wires ass'y
16	• 242408	538242408	1	gas wire
17	• 242403	538242403	1	rear handle
18	• 236512	538236512	2	screw M6x8
19	• 236394	538236394	1	switch
20	248911	538248911	1	frame ass'y
21	• 242300	538242300	1	safety handle
22	• 242274	538242274	1	frame ass'y
23	• 111117	538111117	14	screw 10-14x1
24	• 242305	538242305	2	bush
25	• 242306	538242306	2	spring
26	• 242286	538242286	1	front handle protection
27	• 242307	538242307	4	spring
28	• 242275	538242275	1	clutch cover ass'y
29	242144	538242144	1	clutch drum
30	242430	538242430	1	blades brake ass'y
31	235897	538235897	2	bearing 6000 2RS
32	242312	538242312	1	gear
33	242302	538242302	1	gear box cover
34	242314	538242314	1	felt shield
35	235912	538235912	2	M6 nut
36	236527	538236527	2	screw M6x16
37	242497	538242497	1	blades ass'y

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