

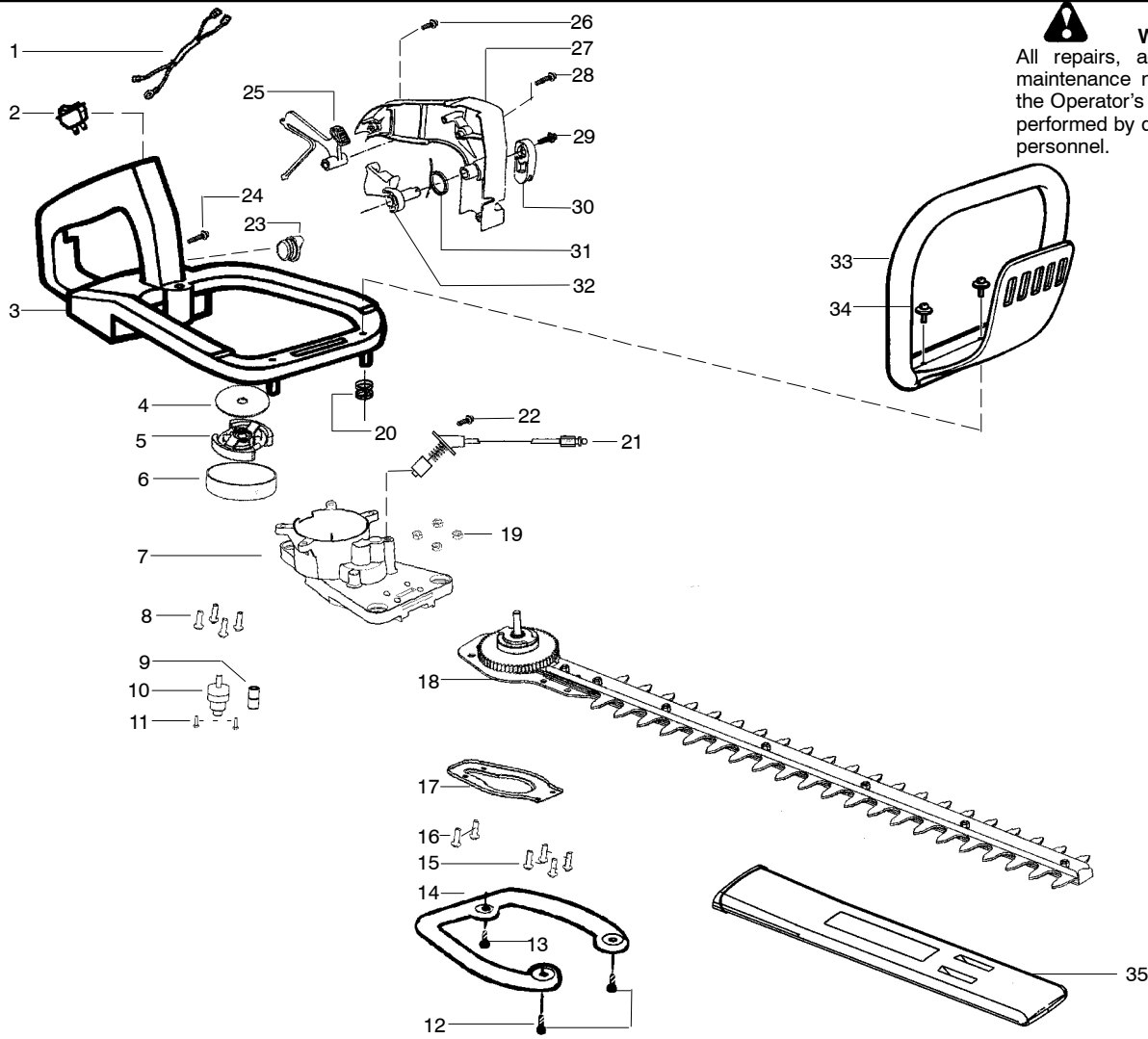
⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530016386	Screw	24.	530019264	Seal-Crankcase	47.	530015953	Screw
2.	530056454	Shroud	25.	530032125	Bearing-Inner	48.	530071486	Gasket-Muffler (kit)
3.	530071486	O-Ring-C'case (kit)	26.	530015934	Screw	49.	530071805	Kit-Muffler (incl. # 48,50,51,52)
4.	530012571	Assy-Crankshaft	27.	530071486	Seal-Cylinder (kit)	50.	530016338	Bolt-Muffler
5.	530071681	Assy-C/case-C/shaft (Incl. #4,6 & 22)	28.	530069945	Assy-Connecting Rod	51.	530071544	Kit-Spark Arrestor
6.	530015941	Ring-Retainer-C'shaft	29.	530071476	Kit-Piston (Incl. 30 & 31)	52.	530015241	Screw
7.	530071487	Assy-Flywheel	30.	530015162	Retainer-Piston Pin	53.	530095992	Assy-Pick-up
8.	530015828	Washer-Flat	31.	530012472	Ring-Piston	54.	530069247	Kit-Fuel Line(small)
9.	530055729	Spacer-Flywheel	32.	530071486	Gasket-Carb. Adapt.(kit)	55.	530069216	Kit-Fuel Line(large)
10.	530015496	Screw	33.	530057634	Adapter-Carburetor	56.	530023877	Fitting-Fuel Line
11.	530055681	Plate-Baffle	34.	530016441	Screw	57.	530016103	Clip-Retainer
12.	530015882	Screw	35.	530071776	Kit-Carburetor Ass'y. (C1U-W22)	58.	530071486	Kit-Gasket (Incl. #3,27,32,43,48)
13.	530069353	Kit-Starter Pulley (Incl.# 12)	36.	530071718	Kit-Choke Lever			Not Shown
14.	545037401	Assy-Fan Housing	37.	530055680	Air Box			
15.	530027569	Handle-Starter	38.	530016429	Screw			
16.	530069232	Kit-Rope	39.	530047932	Air Filter Foam			
17.	530019182	Grommet-Ignition Module	40.	530055679	Air Filter Cover			
18.	530016386	Screw-(f/hsg to shrd)	41.	530015957	Screw			
19.	530042085	Spring-Starter	42.	530015158	Washer			
20.	530016357	Screw	43.	530071486	Gasket-Carburetor(kit)			
21.	530039163	Ignition Module	44.	530058756	Assy-Throttle Cable			
22.	530012510	Assy-Crankcase (Incl. 23,24,25)	45.	952030249	Spark Plug(RCJ-6Y)	545140901		Operator Manual
23.	530055728	Bearing-Outer	46.	530012553	Cylinder	545092002		Decal-Inst. (CE)

✓ = NEW PART NUMBER FOR THIS IPL * = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)
● = THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.

Note: Illustration may differ from actual model due to design changes

⚠ WARNING
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530054133	Assy-Leadwire/Switch (Incl.#2)	25.	530059104	Lockout-Throttle
2.	530029954	Switch-Ignition	26.	530015934	Screw
3.	530071656	Assy-Rear Handle & Tank	27.	545008001	Kit-Handle Cover
4.	530015611	Washer-Clutch	28.	530015940	Screw
5.	530071803	Kit-Clutch Assy.	29.	530015775	Screw
6.	530150583	Assy-Drum	30.	530057818	Lever-Trigger
7.	545081707	Kit-Gear Box (incl.# 9,10,11,15,16)	31.	530036123	Spring-Trigger
8.	530015886	Screw	32.	530053884	Trigger
9.	530016013	Bearing-Gear	33.	530094992	Handle-Front
10.	530096258	Assy-Pinion	34.	530015955	Screw
11.	530015805	Screw	35.	530031193	Scabbard-Blade
12.	530015934	Screw			
13.	530015849	Screw			
14.	530036046	Plate-Isolator			
15.	530016472	Screw			
16.	530015940	Screw			
17.	530029916	Cover-Gear Box Plate			
18.	545081839	Kit-Blade Assy.			
19.	545009101	Nut			
20.	530029946	Spring			
21.	530057819	Assy - Cable			
22.	530015934	Screw			
23.	530014871	Assy-Fuel Cap			
24.	530016406	Screw			

⚡ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)