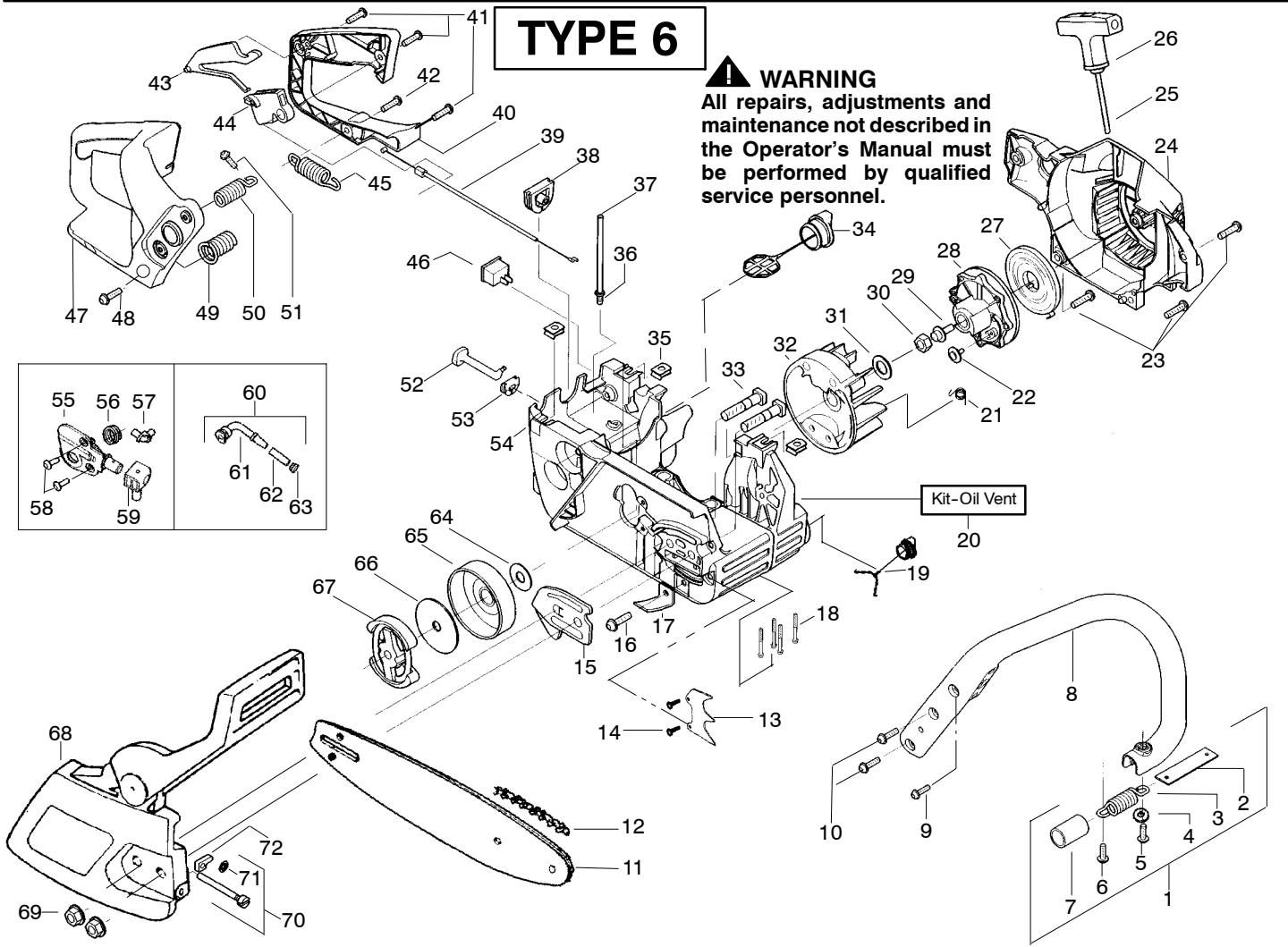


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy.- Isolator	24.	530015892	Screw	51.	530071385	Kit- Isolator (Upper)
2.	530047608	Strap- Limiter	25.	530049334	Housing- Fan	52.	530015875	Screw
3.	530042082	Spring- Isolator	26.	530069232	Kit- Rope	53.	530047605	Knob- Choke
4.	530015123	Washer	27.	530037485	Handle- Starter	54.	530049005	Grommet- Knob
5.	530016018	Screw	28.	530027531	Spring- Recoil	55.	530047618	Assy- Chassis
6.	530015843	Screw	29.	530037817	Pulley- Starter	56.	530071259	Kit- Oil Pump (Incls. 57,58,60)
7.	530036142	Sleeve- AV Spring	30.	530015920	Screw	57.	530037820	Gear- Worm Spring
8.	530047583	Handle- Front	31.	530016134	Nut- Flywheel	58.	530049477	Elbow- Oil Pickup
9.	530015940	Screw	32.	530015127	Washer- Flywheel	59.	530016064	Screw
10.	530015814	Screw	33.	530039209	Assy- Flywheel	60.	530019206	Seal Block
11.	---	Bar	34.	530016133	Bolt- Bar	61.	530047663	Assy- Oil Pickup (Incl. 62-64)
	952044368	14"	35.	530047192	Assy- Fuel Cap	62.	530038373	Pick- up Oiler
	952044370	16"	36.	530015922	Nut- "U"- Type	63.	530037821	Filter- Oil
	952044418	18"	37.	530023877	Fitting- fuel line	64.	530030189	Plug- Oil Filter
12.	---	Chain	38.	530069216	Kit- Fuel line (large)	65.	530015907	Washer- Thrust
	952051209	14"	39.	530047631	Grommet- Cable	66.	530047061	Assy.- Clutch Drum w/bearing
	952051211	16"	40.	530047602	Cable- Throttle	67.	530015611	Washer- Clutch
	952051338	18"	41.	530047581	Cover- Rear Handle	68.	530014949	Assy. Clutch
13.	530014381	Kit- Spike Assy (incl. 14)	42.	530015906	Screw	69.	530054735	Assy- Chain Brake
14.	530015805	Screw	43.	530015886	Screw	70.	530015917	Nut- Bar Mounting
15.	530038238	Plate- Bar Mounting	44.	530036098	Lockout- Throttle	71.	530069611	Kit- Bar Adjust (incl. 72 & 73)
16.	530015814	Screw	45.	530036097	Trigger- Throttle	72.	530038593	Retainer- Bar Adjust
17.	530029850	Chain Catcher	46.	530042082	Spring	73.	530015826	Pin- Bar Adjust
18.	530016132	Screw	47.	530069572	Kit- Switch			
19.	530026119	Check Valve	48.	530047582	Handle- Rear			
20.	530038264	Plug- Bronze Vent	49.	530015814	Screw			
21.	530010846	Assy- Oil Cap	50.	530053274	Assy. Isolator - lower			
22.	530023817	Spring- Starter Dog						
23.	530016080	Screw						

✓ = NEW PART NUMBER FOR THIS IPL

★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

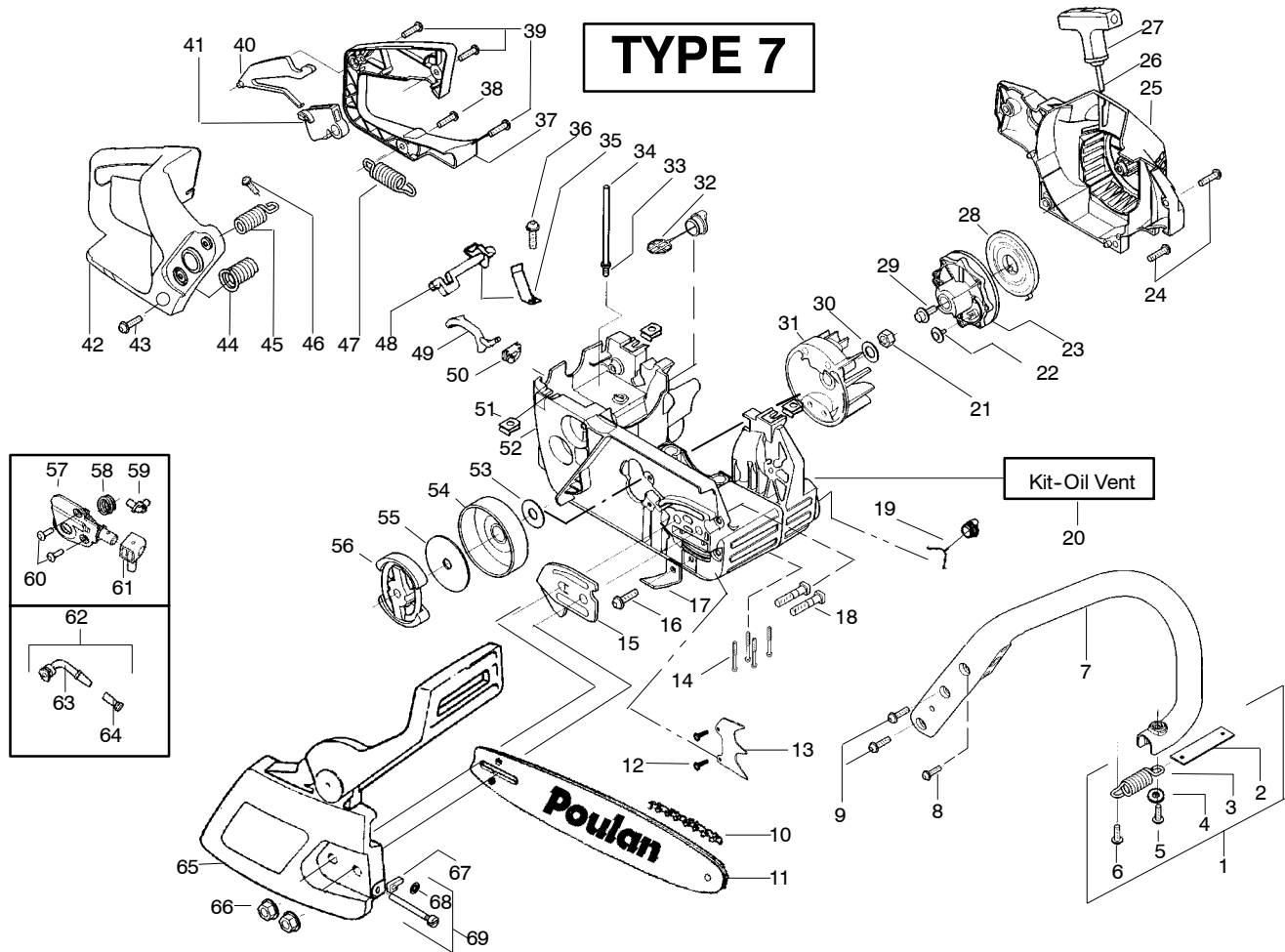
= THESE PARTS ARE ILLUSTRATED FOR CLARITY. ORDER COMPLETE ASSEMBLY.



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047963	Assy.- Isolator	23.	530015892	Screw	50.	530071385	Kit- Isolator (Upper)
2.	530047608	Strap- Limiter	24.	530049334	Housing- Fan	51.	530015875	Screw
3.	530042082	Spring- Isolator	25.	530069232	Kit- Rope	52.	530047605	Knob- Choke
4.	530015123	Washer	26.	530037485	Handle- Starter	53.	530049005	Grommet- Knob
5.	530016018	Screw	27.	530027531	Spring- Recoil	54.	530056595	Assy- Chassis
6.	530015843	Screw	28.	530037817	Pulley- Starter	55.	530071259	Kit- Oil Pump (Incls. 56,57,59)
7.	530036142	Sleeve- AV Spring	29.	530015920	Screw	56.	530037820	Gear- Worm Spring
8.	530047583	Handle- Front	30.	530016134	Nut- Flywheel	57.	530049477	Elbow- Oil Pickup
9.	530015940	Screw	31.	530015127	Washer- Flywheel	58.	530016064	Screw
10.	530015814	Screw	32.	530039209	Assy- Flywheel	59.	530019206	Seal Block
11.	---	Bar	33.	530016133	Bolt- Bar	60.	530047663	Assy- Oil Pickup (Incl. 61 - 63)
	952044368	14"	34.	530047192	Assy- Fuel Cap	61.	530038373	Pick-up Oiler
	952044370	16"	35.	530015922	Nut- "U"- Type	62.	530037821	Filter- Oil
	952044418	18"	36.	530023877	Fitting- fuel line	63.	530030189	Plug- Oil Filter
12.	---	Chain	37.	530069216	Kit- Fuel line (large)	64.	530015907	Washer- Thrust
	952051209	14"	38.	530047631	Grommet- Cable	65.	530047061	Assy.- Clutch Drum w/bearing
	952051211	16"	39.	530047602	Cable- Throttle	66.	530015611	Washer- Clutch
	952051338	18"	40.	530047581	Cover- Rear Handle	67.	530014949	Assy. Clutch
13.	530014381	Kit- Spike Assy (incl. 14)	41.	530015906	Screw	68.	530054735	Assy- Chain Brake
14.	530015805	Screw	42.	530015886	Screw	69.	530015917	Nut- Bar Mounting
15.	530038238	Plate- Bar Mounting	43.	530036098	Lockout- Throttle	70.	530069611	Kit- Bar Adjust (incl. 71 & 72)
16.	530015814	Screw	44.	530036097	Trigger- Throttle	71.	530038593	Retainer- Bar Adjust
17.	530029850	Chain Catcher	45.	530042082	Spring	72.	530015826	Pin- Bar Adjust
18.	530016132	Screw	46.	530069572	Kit- Switch			
19.	530010846	Assy- Oil Cap	47.	530047582	Handle - Rear			
20.	530071666	Kit- Oil Vent	48.	530015814	Screw			
21.	530023817	Spring- Starter Dog	49.	530053274	Assy. Isolator - lower			
22.	530016080	Screw						

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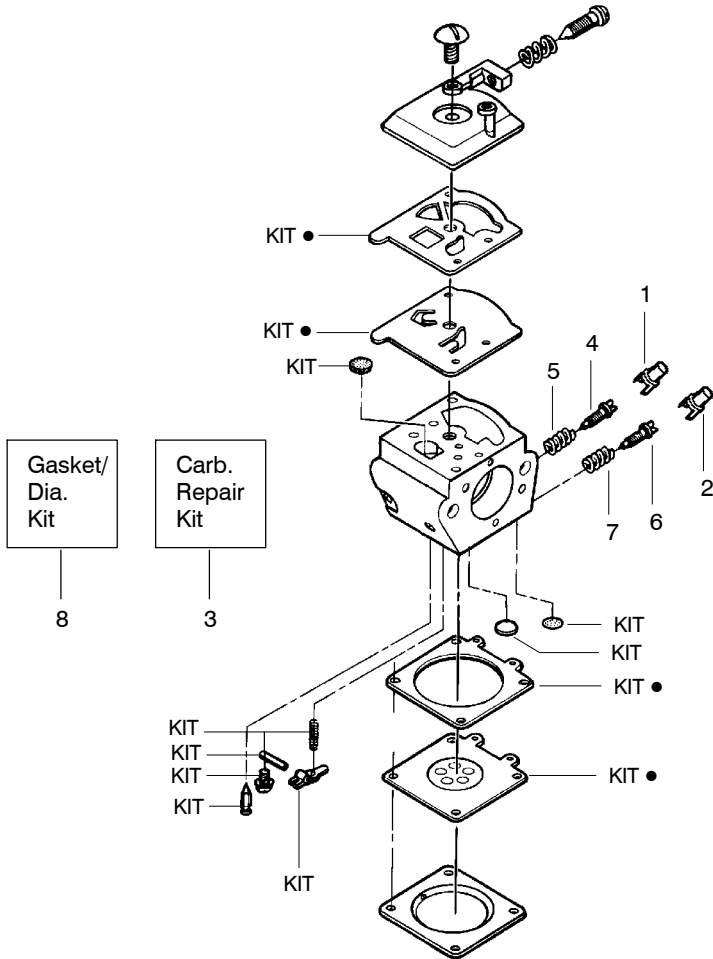


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530059667	Assy.-Isolator	22.	530016080	Screw	51.	530015922	Nut-"U"-Type
2.	530047608	Limiter Strap	23.	530037817	Starter Pulley	52.	530071840	Kit-Chassis Assy. fuel lines and caps
3.	530059668	Spring-Isolator	24.	530015892	Screw	53.	530015907	Washer-Thrust
4.	530015158	Washer	25.	530049334	Housing-Fan	54.	530047061	Assy.-Clutch Drum w/bearing
5.	530016018	Screw	26.	530069232	Kit - Rope	55.	530015611	Washer-Clutch
6.	530015843	Screw	27.	530056402	Handle-Starter	56.	530014949	Assy. Clutch
7.	530047583	Front Handle	28.	530027531	Spring-Recoil	57.	530071259	Kit - Oil Pump (incl. 58,59,61)
8.	530015940	Screw	29.	530015920	Screw	58.	530037820	Gear-Worm Spring
9.	530015814	Screw	30.	530015127	Washer-Flywheel	59.	530049477	Elbow-Oil Pickup
10.	---	Chain	31.	530039187	Assy-Flywheel	60.	530016064	Screw
	952051209	14"	32.	530047192	Assy-Fuel Cap	61.	530019206	Seal Block
	952051211	16"	33.	530023877	Fitting-fuel line	62.	530047663	Assy-Oil Pick-up (Incl. 63,64)
	952051338	18"	34.	530069216	Kit-Fuel line (large)	63.	530038373	Pick-up Oiler
11.	---	Bar	35.	530016149	Spring-Switch	64.	530056533	Filter-Oil
	952044368	14"	36.	530015775	Screw	65.	530054735	Assy.-Chain Brake
	952044370	16"	37.	530047581	Cover-Rear Handle	66.	530015917	Nut-Bar Mounting
	952044418	18"	38.	530015886	Screw	67.	530015826	Pin-Bar Adjust
12.	530016439	Screw	39.	530015906	Screw	68.	530038593	Retainer
13.	530014381	Kit-Spike Assy. (Incl. #12)	40.	530036098	Throttle Lockout	69.	530069611	Kit-Bar Adjusting (incl. # 67,68)
14.	530016132	Screw	41.	530036097	Trigger-Throttle			
15.	530038238	Plate-Bar Mount.	42.	530047582	Handle - Rear			
16.	530015814	Screw	43.	*****	Screw			
17.	530029850	Chain Catcher	44.	*****	Assy Isolator-lower			
18.	530016133	Bolt-Bar	45.	530071958	Kit-Isolator (Upper)			
19.	530057236	Assy-Oil Cap	46.	530015875	Screw			
20.	530071666	Kit-Oil Vent	47.	530059668	Spring-Isolator			
21.	530016134	Nut-Flywheel	48.	530057473	Lever-Switch			
			49.	530057474	Lever-Choke			
			50.	530049005	Grommet-Knob			

✓ = NEW PART NUMBER FOR THIS IPL

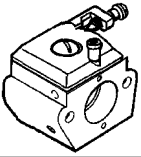
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Carburetor Assembly – WT-391 – #530069722



Ref.	Part No.	Description
1.	530038479	Limiter Cap – High
2.	530038478	Limiter Cap – Low
3.	530069826	Carburetor Repair Kit (KIT = Indicates Contents) & Includes Limiter Caps
4.	530035383	Needle – Low Speed
5.	530035293	Needle Spring – Low Speed
6.	530035384	Needle – High Speed
7.	530035295	Needle Spring – High Speed
8.	530069844	Gasket/Diaphragm Kit (• = Indicates Contents)

Kit - Carburetor Assembly No. 530071621 - Walbro 625
Kit - Carburetor Assembly No. 530071820 - Zama W-20
Kit - Carburetor Assembly No. 530071821 - Walbro WT-662



Note: No Repair kits are available for these carburetors

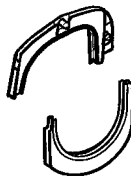
✓ = NEW PART NUMBER FOR THIS IPL ★ = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

PARTS LIST NO. 530083735		Poulan ® PARTS LIST	CHAIN SAW MODEL(S) 2250, 2450 & 2550 EXPORT
DATE 3/30/05	REPLACES 530083735-1/19/05		Note: Illustration may differ from actual model due to design changes

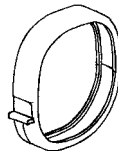
***** **Service Reference** *****

Note: Your chain saw may have either a one or two piece seal. Please note the two piece seal is no longer available.

Two Piece Seal



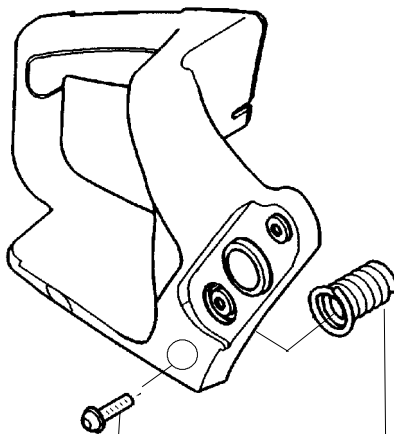
When you replace the one piece seal, or the two piece seal, order the **530054144** seal.



One Piece Seal

***** **Service Reference** *****

Note: Due to product improvements, your unit may have been built with or without the spring and screw shown below. If your unit does not have this spring and screw, no action is required. If your unit does have the spring and screw, please order the part numbers listed below.



530015814
Screw

530053274
Assy-Isolator Spring